Other Materials

1. Metals

Properties of Metal

- Solid at room temperature
- Shiny appearance when polished
- Excellent conductors of electricity
- Excellent conductors of heat
- Expand when heated
- Ductile and malleable (hammer into sheets and drawn into wires)

Types of Metal

- Metals can be divided into three categories
 - A. Ferrous Metals: Contain a certain amount of iron and corrode by rusting
 - B. Non-ferrous Metals: Contain little or no iron and do not rust
 - **C. Alloy**: Two or more metals mixed together to gain the best properties of each metal.

(a) Ferrous metals

1. Cast Iron:

 Use: Gates, railings,, garden bench, manhole covers, fireplaces, cooking utensils, radiators



(a) Ferrous metals

2. Steel:

A mixture of iron and carbon. Carbon gives the steel strength.

Types of steel

a. High carbon steel

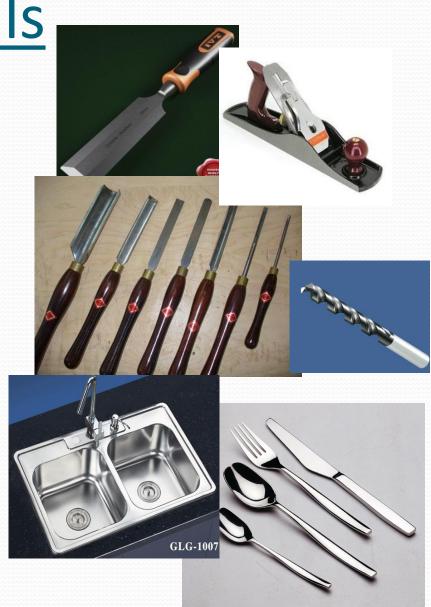
 Use: tools that withstand wear, chisels, saws, planes

b. High speed steel

- Very strong and very hard
- Use: Woodturning tools, drill bits

c. Stainless steel

Use: kitchen and bathroom sinks, cutlery, taps, kettles



(b) Non- Ferrous metals

Four main types

1. Aluminium

Uses:

Windows, doors, drinks cans,

boats, spacecraft's







(b) Non- Ferrous metals

Four main types

2. Copper

Uses:

Keys, jewellery, hot water pipes

Electric wires





(b) Non- Ferrous metals

Four main types

3. Zinc

Uses:

Nails, screws, toys

4. Tin

Uses:

Paint and food containers



(c) Alloy

An alloy is **two or more** metals mixed together

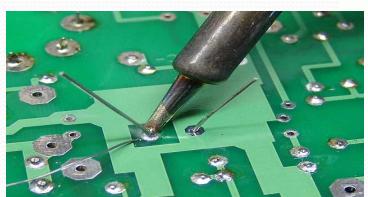
Examples:

Brass: copper and zinc

Bronze: copper and tin

Solder: Lead and tin







Metal Working Tools

- Venier Callipers: measure thickness
- Metal Scriber: marking and cutting lines
- Centre punch: starting holes in metal and plastic

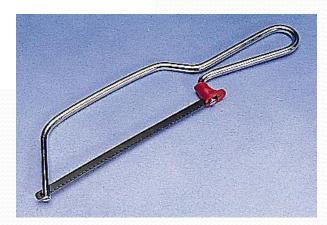


Metal Working Tools

- Hacksaw: cut metals and plastics
- Junior hacksaw: cut light metals and plastic
- Snips: cutting tin sheets
- File: shaping and smoothing metal









Finishing metals

Polishing

- Buffer pad is used to achieve a fine finish.
- Wire brush attached to a power drill







Painting

- The paint is applied in layers
- 1. Remove grease
- 2. Apply primer
- 3. Undercoat 1
- 4. Undercoat 2
- 5. Finishing



Preventing Rust

- Galvanising: This is where the metal is dipped or coated in a vat of zinc. Zinc is corrosive resistant and prevents rusting
- Painting the metal will prolong the life but has to be done periodically (like yearly) to avoid corrosion

